

Service Information

Mazda Motor Corporation

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Category G	Technical	Ref. No. E001/14A	Page 1 of 2
Coverage <input type="checkbox"/> Distributor only <input checked="" type="checkbox"/> Please inform your dealers		Date Issued January 6, 2014	
Please convey this information to your <input type="checkbox"/> Director <input checked="" type="checkbox"/> General Manager <input checked="" type="checkbox"/> Warranty Dept. <input checked="" type="checkbox"/> Parts Dept. <input checked="" type="checkbox"/> Training Dept. <input checked="" type="checkbox"/> Field Rep.		Date Revised February 24, 2015	
Applicable Model All Models	Applicable Countries or Specifications Worldwide		

REVISED

Revision Note: In addition to “Starter Cable to Main Fuse Block”, “Battery Cable to DC-DC Converter” has been added as an example of the subject cables for large current. The subject title has been changed accordingly.

Subject: Service Caution when tightening cable terminals for large current (Main Fuse Block, DC-DC Converter etc.)

DESCRIPTION

A few reports have been received that cable terminals for large current heated/melted because terminals were not securely tightened at the previous service. See examples below for the location and damage.

-Starter Cable to Main Fuse Block-



-Battery Cable to DC-DC Converter-

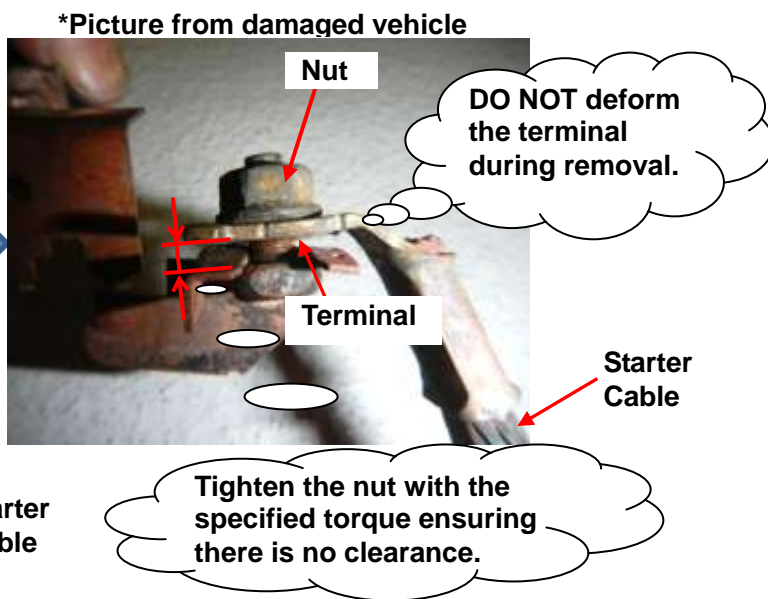
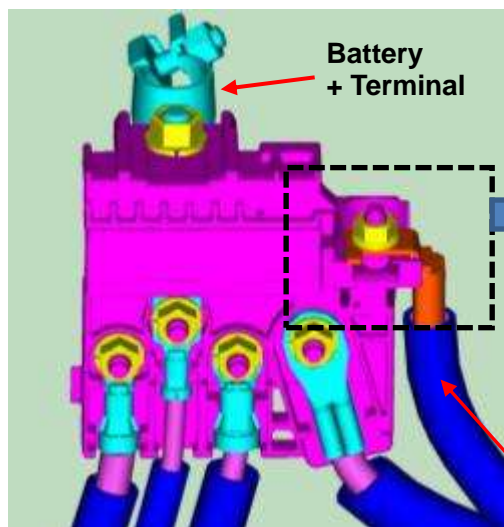


This Service Information is issued to advise service cautions when connecting **cable terminals for large current**. Ensure that all appropriate personnel have been advised of this service information:

CAUTIONS:

1. **Tighten the nut with the torque specified in the Workshop Manual ensuring that the nut and the cable terminal are correctly seated without gap.**
2. **DO NOT deform the cable terminal at the time of removal.**

Sample: Main Fuse Block for CX-5



Ryu Shimizugawa
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2E72801148 (MC Internal Use)