

Service Information

Mazda Motor Corporation

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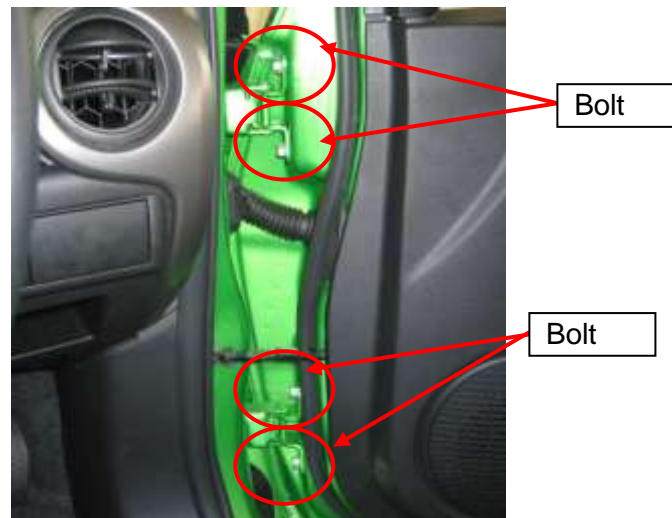


Category S	Repair Guidance	Ref. No. R021/08	Page 1 of 2
Coverage <input type="checkbox"/> Distributor only <input checked="" type="checkbox"/> Please inform your dealers		Date Issued March 4, 2008	
Please convey this information to your <input type="checkbox"/> Director <input checked="" type="checkbox"/> General Manager <input checked="" type="checkbox"/> Warranty Dept. <input checked="" type="checkbox"/> Parts Dept. <input checked="" type="checkbox"/> Training Dept. <input checked="" type="checkbox"/> Field Rep.		Date Revised	
Applicable Model All Models with door hinge setting bolts GJ6A-58-225A		Applicable Countries or Specifications Worldwide	

Subject: Door Hinge Setting Bolt Rusted / Poor Appearance

DESCRIPTION

Some vehicles may experience the door hinge setting bolt gets rusted, which causes a poor appearance issue.



CAUSE

During door hinge installation process, the head of the door hinge setting bolt gets damaged by a tool, then the rust start appearing from the scratch.

REPAIR PROCEDURE

When you encounter a customer complaint on this concern, replace the bolts with new ones. Make sure the bolts are tightened to the specified torque. After tightening the bolts, apply clear coating on the bolt head.

Note: To prevent the door from getting misaligned, be sure to replace the bolts one by one.

PART INFORMATION

Part No.	Part Name	Q'ty
GJ6A-58-225A	Setting Bolt	4 pcs per door

Note: This information is only applicable to vehicles with this part number of door hinge setting bolt.

WARRANTY INFORMATION

Symptom Code	53
Damage Code	9Y
Causal Part No.	GJ6A-58-225A
Q'ty	Enter the replaced quantity.
Operation No.	XXD0VXRT
Labor Hours	Actual Time
Period Covered	Normal Warranty Period

Note: Please include the clear coating application time in the actual time.



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