

Subject: SERVICE BUMPER SPECIFICATION CHANGE	Bulletin No: 09-022/09
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APPLICABLE MODEL(S)/VINS

- 1999-2006 Miata
- 1990-1993 323
- 1990-2003 Protege
- 1995-2002 Millenia
- 1990-1995 929
- 1990-2006 MPV
- 1992-1995 MX-3
- 2004-2009 Mazda3
- 2004-2009 RX-8
- 2006-2009 Mazda5
- 2007-2009 MX-5
- 2007-2009 CX-7
- 2007-2009 CX-9

DESCRIPTION

As of March, 2009 the specification of service bumpers supplied from Mazda Corporation (MC) is changing. Service bumpers will no longer be supplied with a primer coating. Non-primered bumpers will be supplied once the current inventory of primer coated bumpers is depleted.

In order to avoid paint adhesion issues such as paint peeling and lifting, it is necessary to apply primer to the bumper before applying the body color. For primer specifications, please consult with your local paint supplier.

To distinguish a primer coated bumper from a non-primer coated bumper, check the last two digits of the part number (Example: AA or blank = primer coated bumper; BB = non-primer coated bumper).

Example Part Number	Bumper Type	Bumper Color
B30D-50-031D-"AA"	Primer Coated	Gray
B30D-50-031D-"BB"	Non-Primer Coated	Black

CONSUMER NOTICE: The information and instructions in this bulletin are intended for use by skilled technicians. Mazda technicians utilize the proper tools/equipment and take training to correctly and safely maintain Mazda vehicles. These instructions should not be performed by "do-it-yourselfers." Customers should not assume this bulletin applies to their vehicle or that their vehicle will develop the described concern. To determine if the information applies, customers should contact their nearest authorized Mazda dealership. Mazda North American Operations reserves the right to alter the specifications and contents of this bulletin without obligation or advance notice. All rights reserved. No part of this bulletin may be reproduced in any form or by any means, electronic or mechanical---including photocopying and recording and the use of any kind of information storage and retrieval system ---without permission in writing.

The following cautionary notice will be supplied with each non-primered bumper:

CAUTION:

- This bumper is a non-primered bumper (material: PP), be sure to apply a primer coat before applying the color coat.
- The paint will peel and lift without applying the primer first.
- The surface of some bumpers are polished with sand paper to remove burrs and pin holes. Use the bumper as is; the burrs and pins holes will be hidden by the color coat.

WARRANTY INFORMATION

(For non-primer coated bumpers only)

In accordance with the suggested repair time updates (for all models), the operation numbers and labor hours will be newly established.

		Operation No.	Labor Hours
Front Bumper Paint	Primer and Solid Color	Y0111GPX	2.4 Hrs.
Front Bumper Paint	Primer and Metallic Color	Y0111HPX	2.7 Hrs.
Rear Bumper Paint	Primer and Solid Color	Y0112GPX	2.4 Hrs.
Rear Bumper Paint	Primer and Metallic Color	Y0112HPX	2.7 Hrs.