#### 01-14 **FUEL SYSTEM**

FUEL SYSTEM OUTLINE 01–14–1	Fuel Pump Unit
Features 01–14–1	Pressure Regulator
Specification	QUICK RELEASE CONNECTOR
FUEL SYSTEM STRUCTURAL VIEW 01-14-2	FUNCTION
Engine Room Side 01–14–2	QUICK RELEASE CONNECTOR
Fuel Tank Side	CONSTRUCTION/OPERATION01-14-6
FUEL SYSTEM DIAGRAM 01–14–3	PULSATION DAMPER FUNCTION 01–14–7
FUEL TANK CONSTRUCTION 01–14–3	PULSATION DAMPER CONSTRUCTION/
NONRETURN VALVE FUNCTION 01–14–3	OPERATION01–14–7
NONRETURN VALVE CONSTRUCTION/	FUEL INJECTOR FUNCTION
OPERATION 01–14–4	FUEL INJECTOR
RETURNLESS FUEL SYSTEM	CONSTRUCTION/OPERATION01–14–8
OUTLINE	FUEL PUMP RELAY FUNCTION01-14-8
Features 01–14–4	FUEL PUMP SPEED CONTROL RELAY
RETURNLESS FUEL SYSTEM	FUNCTION
OPERATION 01–14–4	FUEL PUMP SPEED CONTROL RELAY
FUEL PUMP UNIT FUNCTION 01–14–5	OPERATION01-14-9
FUEL PUMP UNIT	FUEL PUMP RESISTOR FUNCTION01-14-9
CONSTRUCTION/OPERATION 01–14–6	

01–14

# FUEL SYSTEM OUTLINE

# Features

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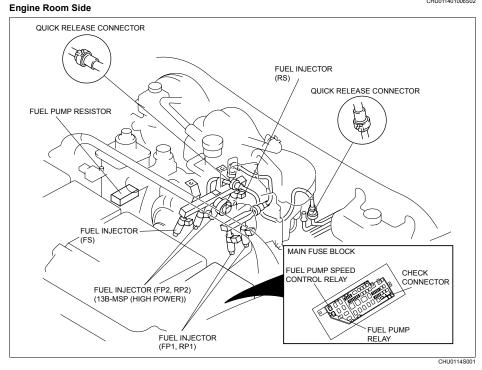
Improved serviceability	<ul> <li>Nylon tubes adopted for fuel hoses in the engine compartment and around the fuel tank, and quick release connectors adopted for joints</li> </ul>
Reduction of evaporative gas	Returnless fuel system adopted

# Specification

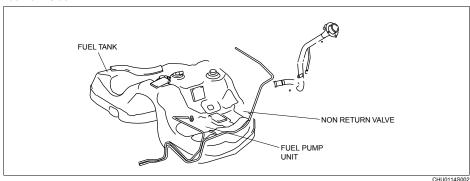
Item		Specification
Injector	Туре	Multiple hole design
	Type of fuel delivery	Top-feed
	Type of drive	Electronic
Pressure regulator control pressure	(kPa {kgf/cm <sup>2</sup> , psi})	Approx. 390 {3.98, 56.6}
Fuel pump type		Electric
Fuel tank capacity	(L {US gal, Imp gal})	60 {15.9, 13.2}
Fuel type		Unleaded premium (unleaded high-octane) gasoline

# FUEL SYSTEM STRUCTURAL VIEW

CHU011401006S02



## **Fuel Tank Side**



# **FUEL SYSTEM DIAGRAM** CHU011401006S03 QUICK RELEASE CONNECTOR AIR FILTER QUICK RELEASE CONNECTOR EVAP SYSTEM LEAK QUICK RELEASE **DETECTION PUMP** CONNECTOR QUICK RELEASE CONNECTOR FUEL PUMP 盛 FUEL PUMP RESISTOR **FUEL PUMP** FUEL PUMP FUEL TANK SPEED CONTROL RELAY UNIT FUEL INJECTOR (FP2, RP2) PULSATION DAMPER FUEL INJECTOR (FS, RS) QUICK RELEASE CONNECTOR FUEL INJECTOR (FP1, RP1) (ILLUSTRATION SHOWS 13B-MPS (HIGH POWER))

01-14

# **FUEL TANK CONSTRUCTION**

· Fuel tank capacity is 60 L {15.9 US gal, 13.2 Imp gal}.

- · Includes two rollover valves, and the fuel shut-off valve that is press-fitted in the evaporative hose above the fuel tank. For the fuel shut-off valve and the rollover valves, refer to EMISSION SYSTEM. (See 01–16–10 FUEL SHUT-OFF VALVE FUNCTION, 01–16–11 FUEL SHUT-OFF VALVE CONSTRUCTION/OPERATION, 01–16–11 ROLLOVER VALVE FUNCTION, 01–16–12 ROLLOVER VALVE CONSTRUCTION/OPERATION.)
- · Made of hard plastic for weight reduction.

### NONRETURN VALVE FUNCTION

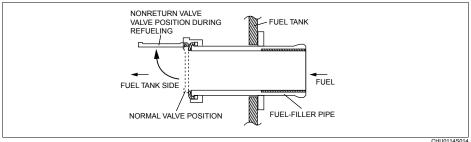
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 Prevents fuel from spouting out due to evaporative gas pressure in the fuel tank when removing the fuel-filler сар.

# NONRETURN VALVE CONSTRUCTION/OPERATION

· A single valve type has been adopted.

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· The nonreturn valve cannot be removed because it is fixed to the fuel-filler pipe in the fuel tank.

 Under normal conditions, this valve is closed as shown by the dotted line. When refueling, it opens to the
position shown by the solid line due to the flow of fuel. When refueling is finished, the valve returns to the normal valve position due to spring force.

### **RETURNLESS FUEL SYSTEM OUTLINE**

### **Features**

CHU011413350S01

- The returnless fuel system reduces fuel evaporation in the fuel tank.
  The pressure regulator located in the fuel tank prevents fuel return from the engine compartment side, thereby maintaining a low fuel tank temperature. Due to this, formation of evaporative gas produced by a rise in fuel temperature is suppressed.
- The pressure regulator is built into the fuel pump unit in the fuel tank.

### RETURNLESS FUEL SYSTEM OPERATION

- Fuel in the fuel tank is pumped out through the fuel filter (low-pressure side) by the fuel pump, filtered by the fuel filter (high-pressure side), and then compressed to a specified pressure by the pressure regulator. The
- pressurized fuel passes through the pulsation damper and is sent to the fuel injector.

  The pressure regulator pressurizes fuel to approx. 390 kPa {3.98 kgf/cm², 56.6 psi}. If the pressure exceeds the approx. 390 kPa {3.98 kgf/cm², 56.6 psi}, the pressure regulator valve in the fuel pump unit opens to allow fuel to flow to the fuel tank.

# **FUEL PUMP UNIT FUNCTION** CHU011413350S03 $\cdot$ The fuel pump suctions fuel from the fuel tank and pumps it to the fuel distributor. 01-14 FUEL SUCTION PIPE BRACKET FUEL PUMP UNIT RELIĘF VALVE FROM SUB-TANK DISCHARGE ШШ PRESSURE REGULATOR JET PUMP TO INSIDE OF FUEL JET PUMP RESERVE CUP FROM FUEL TANK TO FUEL RESERVE CUP : FUEL FLOW : FLOW OF TRANSFERRED FUEL FUEL PUMP (TRANSFER) TO FUEL DISTRIBUTOR JET PUMF FUEL PUMP JET PUMP FUEL FILTER (LOW PRESSURE) FUEL PUMP UNIT

MAIN TANK

SUB-TANK

01-14-5

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## **FUEL PUMP UNIT CONSTRUCTION/OPERATION**

#### **Fuel Pump Unit**

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- Mainly consists of a fuel filter (high-pressure), pressure regulator, fuel pump, fuel reserve cup, fuel filter (lowpressure), and fuel pump (transfer).
- A pressure regulator is built-in due to the adoption of a returnless fuel system.
- · A hard-plastic fuel pump unit, with an integrated fuel filter (high-pressure) and fuel pump, has been adopted to simplify the fuel line.
- The fuel pump unit, located on top of the fuel tank, can be removed and installed through the service hole in the bottom of the rear seat.
- · The fuel pump unit cannot be disassembled.
- Fuel in the fuel reserve cup is suctioned out through the fuel filter (low-pressure) by the fuel pump, and pumped to the fuel filter (high-pressure). Return fuel is sent back to the fuel reserve cup or the fuel tank through the jet pump.
- · A venturi, located in the path of fuel returning from the pressure regulator, creates negative pressure that is used to transfer fuel from the reserve to the main tank.
- If return fuel pressure exceeds the specified value, the relief valve discharges return fuel into the fuel pump unit without passing it through the venturi. Due to this, return fuel pressure is maintained below the specified value.

## Pressure Regulator

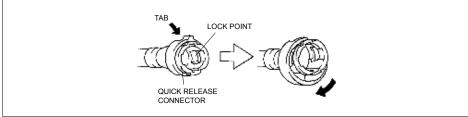
- Built into the fuel pump unit due to adoption of a returnless fuel system.
- Cannot be removed because it is integrated with the fuel pump unit.
- Mainly consists of a spring, release valve and diaphragm.
   Pressurizes fuel discharged by the fuel pump to approx. 390 kPa {3.98 kgf/cm², 56.6 psi} with the spring, diaphragm and release valve, and then pumps it to the fuel distributor.
   If fuel pressure exceeds approx. 390 kPa {3.98 kgf/cm², 56.6 psi}, the release valve opens to discharge
- unnecessary fuel pressure.

### QUICK RELEASE CONNECTOR FUNCTION

 Quick release connectors that can be connected/disconnected without an SST have been adopted to improve serviceability.

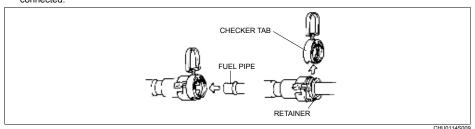
### QUICK RELEASE CONNECTOR CONSTRUCTION/OPERATION

- Mainly consists of a retainer and O-ring. The quick release connector is integrated with the fuel hose and therefore cannot be disassembled.
- When the quick release connector is connected, the fuel pipe projection is locked at the clamp lock point. If the clamp release tab is pushed to expand the clamp, the lock point is released allowing the fuel pipe to be disconnected.

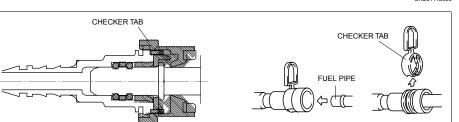


· To connect the quick release connector properly, push it into the fuel pipe until a locking click sound is heard.

New quick release connectors excluding those for the fuel suction pipe, fuel shut-off valve and rollover valve are fitted with a checker tab that prevents improper fit. This checker tab cannot be removed under normal conditions. When the quick release connector is properly connected to the fuel pipe, the lock is released and the checker tab comes off. Due to this, it can be verified that the quick release connector is completely connected.



01-14



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### **PULSATION DAMPER FUNCTION**

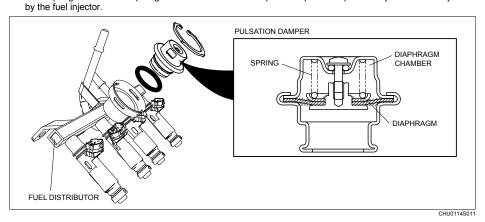
• Reduces pulsation of pressurized fuel between the fuel filter (high-pressure) and the fuel injector.

# PULSATION DAMPER CONSTRUCTION/OPERATION

· Installed to the fuel distributor.

Mainly consists of a diaphragm and spring.

Uses spring force in the diaphragm chamber to reduce fuel pressure pulsation produced just after fuel injection

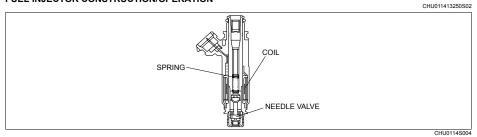


## **FUEL INJECTOR FUNCTION**

· Injects fuel according to fuel injector control signals from the PCM.

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### **FUEL INJECTOR CONSTRUCTION/OPERATION**



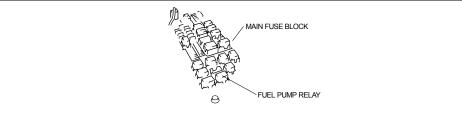
Fuel Injector (FP1, RP1)

- Installed on the intermediate housing at an angle of approx. 45°, and injects fuel near the intake port opening.
  Mainly consists of a coil, spring and needle valve.
  Fuel injector with 12 injection holes and injection angle of approx. 30° adopted to enhance fuel injection vaporization.
- · When a PCM signal is sent, exciting current passes through the coil, pulling in the needle valve and injecting
- The amount of injection is determined by the open time of the needle valve, i.e. the energization time of the coil. Fuel Injector (FP2, RP2, FS, RS)
- · Installed on the intake manifold.
- Mainly consists of a coil, spring, and needle valve.
  Injects fuel into the intake manifold at an angle of approx. 19°, so that the fuel is drawn into the housing together with intake air.
- When a PCM signal is sent, exciting current passes through the coil, pulling in the needle valve and injecting
- · The amount of injection is determined by the open time of the needle valve, i.e. the energization time of the coil.

### **FUEL PUMP RELAY FUNCTION**

CHU011413350S05

- Controls the fuel pump on/off according to control signals from the PCM.
   For fuel pump relay control, refer to CONTROL SYSTEM, FUEL PUMP CONTROL. (See 01–40–23 FUEL PUMP CONTROL OUTLINE, 01–40–24 FUEL PUMP CONTROL BLOCK DIAGRAM, 01–40–24 FUEL PUMP CONTROL OPERATION.)
- · Supplies voltage to the fuel pump via the fuel pump resistor when the fuel pump speed control relay is off.

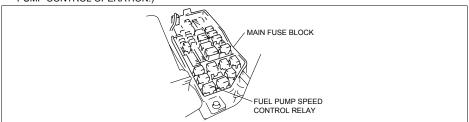


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## **FUEL PUMP SPEED CONTROL RELAY FUNCTION**

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 Supplies power to the fuel pump according to control signals from the PCM.
 For fuel pump speed control, refer to CONTROL SYSTEM, FUEL PUMP SPEED CONTROL. (See 01–40–23 FUEL PUMP CONTROL OUTLINE, 01–40–24 FUEL PUMP CONTROL BLOCK DIAGRAM, 01–40–24 FUEL PUMP CONTROL OPERATION.)

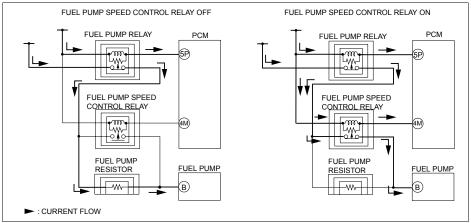


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# FUEL PUMP SPEED CONTROL RELAY OPERATION

Reduces voltage by routing it through the fuel pump resistor to protect the fuel pump when required fuel amount is low due to low engine speed.



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# **FUEL PUMP RESISTOR FUNCTION**

• Supplies voltage to the fuel pump via the fuel pump resistor to protect the fuel pump when the injection amount is low (when engine speed is low).

• A fuel pump resistor with a resistance of **0.304—0.336 ohms** has been adopted.

