

# Service Information

Mazda Motor Corporation

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Category <b>F</b>	<b>Repair Guidance</b>	Ref. No. R032/14	Page 1 of 2
Coverage <input type="checkbox"/> Distributor only <input checked="" type="checkbox"/> Please inform your dealers		Date Issued March 11, 2014	
Please convey this information to your <input type="checkbox"/> Director <input checked="" type="checkbox"/> General Manager <input checked="" type="checkbox"/> Warranty Dept. <input checked="" type="checkbox"/> Parts Dept. <input checked="" type="checkbox"/> Training Dept. <input checked="" type="checkbox"/> Field Rep.		Date Revised	
Applicable Model  Mazda6 (GJ) with SKYACTIV-D 2.2 and i-ELOOP	Applicable Countries or Specifications  ADR, Europe		

## Subject: Check Engine Light ON with “Engine Inspection Required” message on LCD and DTC P2118:00 stored in memory

### DESCRIPTION

Some customers may complain of Check Engine Light being illuminated and i-Stop Indication Light (Amber) flashing during driving. At the same time, “Engine Inspection Required” message is displayed on the LCD. DTC P2118:00 is stored in PCM memory.

- P2118:00: Intake shutter valve control duty signal error.

### CAUSE

Improper control logic of the PCM.

### MASS PRODUCTION CHANGE

Control logic of the PCM has been changed.

### SUBJECT VIN & PRODUCTION DATE RANGE

#### **ADR Spec.**

JM0 GJ\*\*\*\*\* 130646      January 29, 2014

#### **EU Spec.**

JMZ GJ\*\*\*\*\* 166425      January 29, 2014

JMZ GJ\*216\*\* 999999      TBD (Low power / Sedan / MT)

### REPAIR PROCEDURE

After clearing DTCs, turn the ignition OFF, start the engine and verify if any DTC is stored.

1. If no DTC is stored, reprogram the PCM with the Mazda Modular Diagnostic System (M-MDS) using IDS 89.03 or later software.
2. If DTC P2118:00 is stored again, this service information is not applicable. Troubleshoot the concern according to the diagnostic procedure for P2118:00 in the workshop manual.

#### **Note:**

- In order to make it easier to perform the battery condition initialization setting (i-stop setting) afterward, first verify and take a note of PID “**BATT\_SOC**” value. To do so, connect the M-MDS to the vehicle and then select “Datalogger” - “PCM” - PID “**BATT\_SOC**”.
- Always update the IDS tool first, then follow on-screen instructions to download the needed calibration file for PCM reprogramming.
- Follow the attached “Service Caution for reprogramming”

Calibration Files Information

Spec.	Power	Transmission	File Name	Memo
ADR	High	AT	SH08-188K2-K	
EU	Low	MT	SH1R-188K2-M	Sedan
			SH3A-188K2-J	Wagon
			SH4J-188K2-C	Sedan, with High Gear ratio
			SH4K-188K2-C	Wagon, with High Gear ratio
	High	AT	SH05-188K2-M	
	Low		SH1S-188K2-L	
High	SH06-188K2-M			

- After PCM reprogramming, conduct the battery condition initial setting (i-stop setting) following the Workshop Manual "BATTERY CONDITION INITIALIZATION SETTING (i-stop SETTING) [SKYACTIV-D 2.2]".

WARRANTY INFORMATION

This warranty information applies only to verified customer complaint ON VEHICLE eligible for warranty repair.

Assembly group		F – Fuel and Emission Control
Subassembly group		08 – EMISSION CONTROLS
Symptom Code		6X
Damage Code		9W
DTC Code		P2118
Causal Part No.		5555 RP PCM
Q'ty		0
Operation No. & Labor Hours	PCM, Reprogramming	XXK5SXF 0.3 Hrs.
Period Covered		Normal warranty period

After the reprogramming, be sure to keep the copy of "Log Viewer" screen on M-MDS along with the repair order and warranty application sheet, until the vehicle's warranty period expires. Please refer to S/I E005/10.

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1D11415258 (MC Internal Use)

## -Attachment- Service Caution for Reprogramming

### CAUTION

- Perform reprogramming only when the concern matches to the condition described on Service Information. Unnecessary reprogramming may change drive feeling and result in customer complaint.
- Do NOT perform reprogramming with modules which are taken from other vehicles and installed on the repaired vehicle. There is a possibility that the engine will not start.

### 1. Regular maintenance requirements for PC.

- Verify that the latest M-MDS software is installed on the PC.
- Make sure to keep proper free space on the PC's hard disc. Insufficient free space (less than 1 GB) may result in PC freeze during reprogramming.

### 2. Attentions for PC operation.

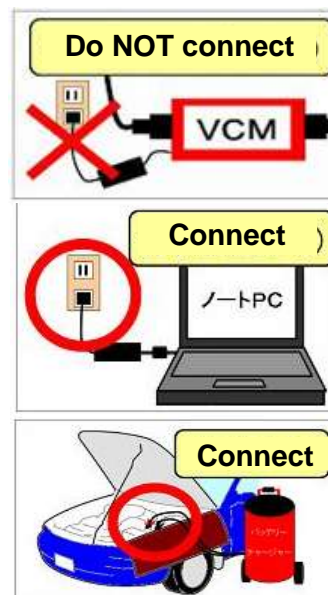
- When following M-MDS instructions such as "Select YES/NO", "Turn IG on" etc., carefully read the instructions first then acts the next operation correctly. Too quick action will cause incorrect selection/ key touching and the following PC freeze. Wait for a few seconds and then select and press correct button.
- Terminate all programs other than IDS on the PC. Or, it will take longer time for reprogramming, PC may freeze or it will cause any other problem.
- Perform reprogramming under proper Internet environment. Especially when using wireless network, make sure to have good connection.
- Set the power management of the PC to 'Always ON'.

### 3. Before reprogramming

- For vehicles equipped with i-stop, the parameter "Battery State of Charge" is reset during the PCM reprogramming procedure, but it is needed for "Battery condition initialization setting (i-stop setting)" to decide whether battery charging is necessary or not. Therefore check and record the PID BATT\_SOC inside the PCM first by using M-MDS Data logger function before reprogramming the PCM.

- Low voltage may result in abnormal termination and/or PCM (TCM) data corruption. Please check following items.

- Do NOT connect AC adapter to VCM when M-MDS is communicating with a vehicle.
- Connect AC adapter to the PC in order to stabilize voltage fluctuation during reprogramming (Do NOT use vehicle battery outlet as power source for the PC).
- Connect battery charger (charge current maintained within 10 to 15A) to the vehicle to stabilize voltage fluctuation.
- Make sure to turn off all the electrical loads. (Especially A/C (blower), audio, rear defogger and headlights).
- Disconnect all non-genuine aftermarket electrical parts and modifications.



#### 4. During reprogramming

- On some models, the meter illumination turns off during reprogramming. This is normal operation.
- Do not touch the VCM and DLC cable to prevent noise occurrence and bad connection.

#### 5. After reprogramming

- After reprogramming, delete all DTCs, then perform self-test and verify no DTC is stored.
  - Note:** After reprogramming, communication error related DTCs may be stored. This is normal operation and you can delete these DTCs.
  - Note:** In some cases the vehicle may set U-codes that will not clear and the engine will not shut off. To correct this concern, disconnect the F-45 (30 amp ABS fuse) for 10 seconds, then recheck. The F-45 fuse is located in the F-01 fuse block on the left side of the engine compartment.
- Please close the session once even when you continue the reprogramming on another same model.
  - Note:** Even with the same model, the applicable reprogramming file may be different depending on the equipment type/level of transmission, immobilizer, etc.
- Please confirm the file name on the “Log Viewer” screen after reprogramming.

**NOTE:**  
After reprogramming, once close the session. Then, open a new session again and go to the “Log Viewer” screen on which the programmed file name is displayed as shown in figure. Take the screen copy and keep it with the reprogramming date written on it.

**Filename (PCM):**  
SW-**LFCAE**A000

LFCA : Base No.  
A : Suffix

Please verify the suffix is same or later than the Service Information.

**Filename (PCM):**  
PE7B-188K2-D

PE7B-188K2 : Base No.  
D : Suffix

Please verify the suffix is same or later than the Service Information.

**Filename (TCM):**  
PE25-21PS1-A

PE25-21PS1 : Base No.  
A : Suffix

#### <Caution for vehicle with i-stop>

- For vehicles equipped with i-stop, perform “battery condition initial learning” after reprogramming, or i-stop does not function.