Service Information

Mazda Motor Corporation

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Category S	Repair Gui	dance	Ref. No. R001/14 <mark>A</mark>	Page 1 of 3
Coverage □ Distributor only ■ Please inform your dealers			Date Issued January 6, 2014	
Please convey this information to your □ Director □ General Manage Warranty Dept. □ Parts Dept. □ Training Dept. □ Field Rep.		0	Date Revised March 27, 2014	
Applicable Model		Applicable Countries or Spec	cifications	
Mazda3(BM)		Worldwide		
				EVISED

Revision Note: "MASS PRODUCTION CHANGE" and "BEGINNING VIN & DATE OF MODIFICATION" have been changed.

Subject: Rattle noise from the bottom of A-pillar

DESCRIPTION

When driving on rough roads or over bumps, some vehicles may exhibit a rattle noise from the bottom of the A-pillar.



CAUSE

The cowl upper plate and/or dash upper panel interferes with the wiper bracket causing a noise.

MASS PRODUCTION CHANGE

Spot-welding locations to the dash and cowl assembly have been optimized to eliminate this concern.

BEGINNING VIN & DATE OF MODIFICATION

US Spec.	
From JM1BM**** ** 189736	March 01, 2014
EC Spec.	
From JMZBM**** ** 140923	March 01, 2014
Israel Spec.	
From JMZBM**** ** 116456	March 01, 2014
ADR Spec.	
From JM0BM**** ** 116456	March 01, 2014
General Spec.	
From JM6BM**** ** 116456	March 01, 2014
From JM7BM**** ** 116456	March 01, 2014

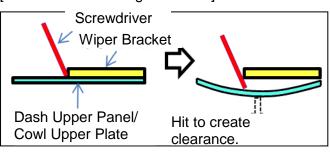
REPAIR PROCEDURE

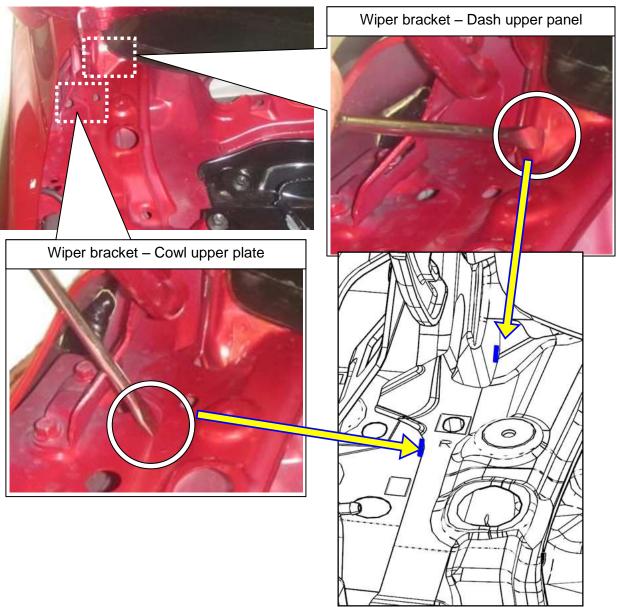
When you encounter a customer complaint on this concern, create a clearance between the affected panels. (Between wiper bracket Cowl upper plate and between wiper bracket dash upper panel) by using the following procedure.

Procedure:

- 1. Remove the cowl grille according to workshop manual.
- Place the tip of a covered* flat-blade screwdriver between two panels at joint. (Wiper Bracket Cowl Upper Plate and Wiper Bracket Dash Upper Panel) Then hit the head of the screwdriver by hammer to create a clearance of approx. 0.5mm between the two panels.
 *Note: To avoid damaging the paint, wrap protection tape around the tip of the screwdriver. If there are scratches on the panels, apply appropriate corrosion protection primer.

[Illustration of creating clearance]





3. Re-install the cowl grille.

WARRANTY INFORMATION

Assembly group	S – Body
Subassembly group	06 - BODY PANEL & FLOOR ATTACHMENT
Symptom Code	82
Damage Code	98
Causal Part No.	BHR1 53 5DX (Wiper Bracket)
Q'ty	0
Operation No.	XXK2WXRX & 0.3 H
& Labor Hours	(One side or Both sides)
Period Covered	Normal warranty period

Ryu Shimizugawa Manager, Technical Information Gr. Technical Service Dept. Mazda Motor Corporation 2D91910028 (MC Internal Use)