

Service Information

Mazda Motor Corporation

3-1, Shinchi, Fuchu-cho, Aki-gun
Hiroshima 730-8670, Japan
TEL : 81(82)287-5323
FAX : 81(82)287-5220



Category S	Repair Guidance	Ref. No. R076/13	Page 1 of 5
Coverage <input type="checkbox"/> Distributor only <input checked="" type="checkbox"/> Please inform your dealers		Date Issued October 2, 2013	
Please convey this information to your <input type="checkbox"/> Director <input checked="" type="checkbox"/> General Manager <input checked="" type="checkbox"/> Warranty Dept. <input checked="" type="checkbox"/> Parts Dept. <input checked="" type="checkbox"/> Training Dept. <input checked="" type="checkbox"/> Field Rep.		Date Revised	
Applicable Model Mazda6 (GJ)	Applicable Countries or Specifications Worldwide		

Subject: Rear door weatherstrip out of position

DESCRIPTION

Some vehicles may exhibit that the top edge of rear door weatherstrip is detached from fastener which gives poor appearance.



CAUSE

The size of fastener does not match properly to the hole of weatherstrip.

MASS PRODUCTION CHANGE

TBD

BEGINNING VIN & DATE OF MODIFICATION

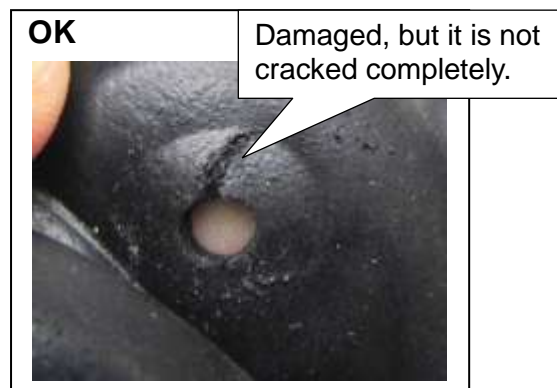
TBD

REPAIR PROCEDURE

* Repair both rear doors together.

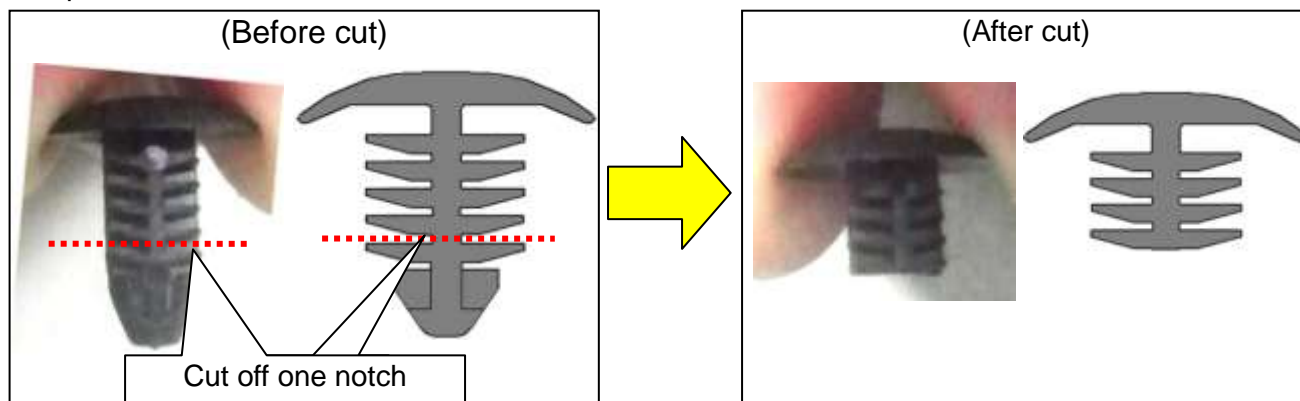
1. Verify if the hole in weatherstrip for fastener is not cracked as shown in below pictures.
If it is cracked such as picture "NG", replace weatherstrip with a new one.

*** When replacing the weatherstrip, verify there is no water leakage.**



2. Remove the weatherstrip (if not detached already) and the fasteners from both rear doors.
* **Be careful not to damage the fastener hole in weatherstrip during removal.**

3. Cut off the new fastener (GHY0-58-762) one notch from end as shown in following pictures.



4. Install the cut fasteners to both rear doors' weatherstrip.
* **Do not install the weatherstrip to the door panel yet.**



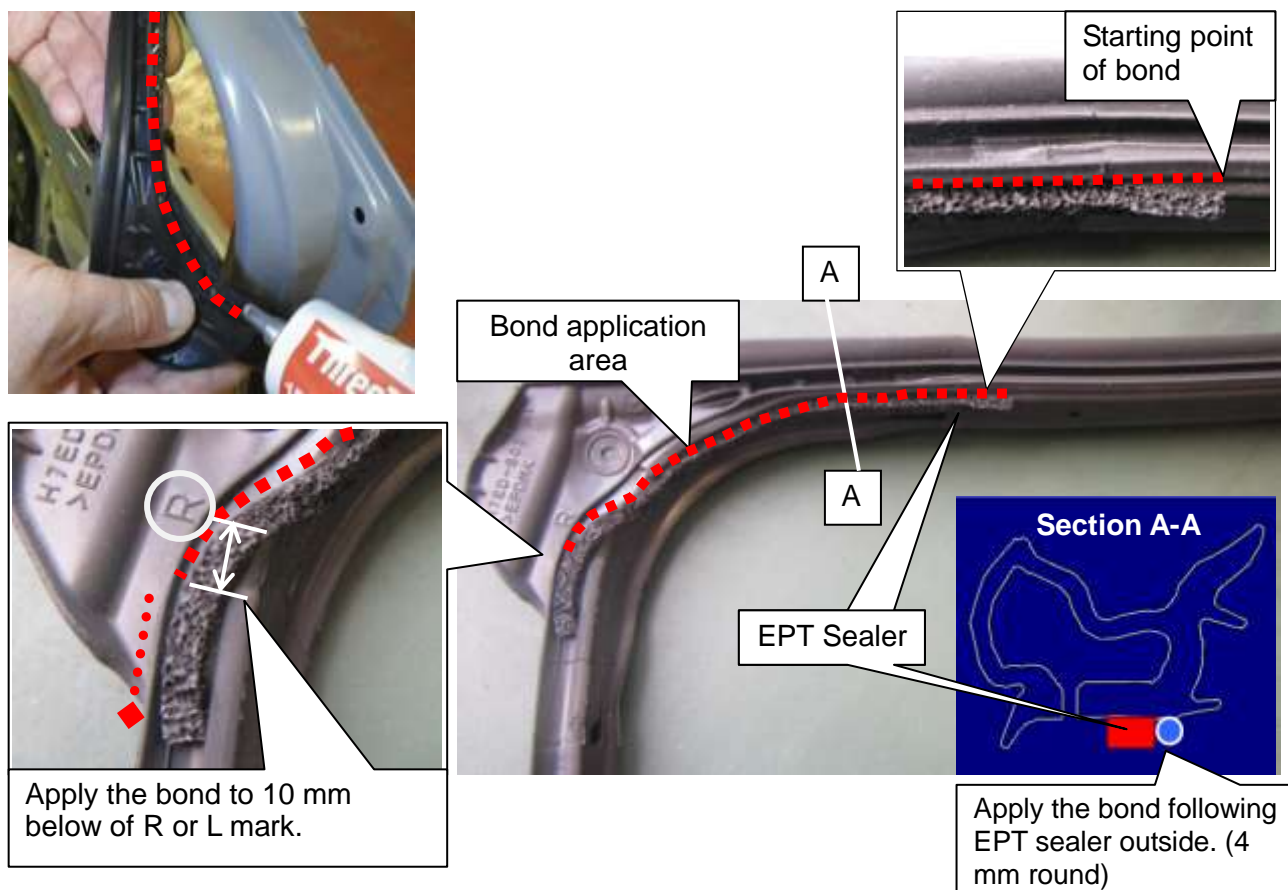
5. Clean the bonded area of weatherstrip and door panel. (Dotted line area of picture)



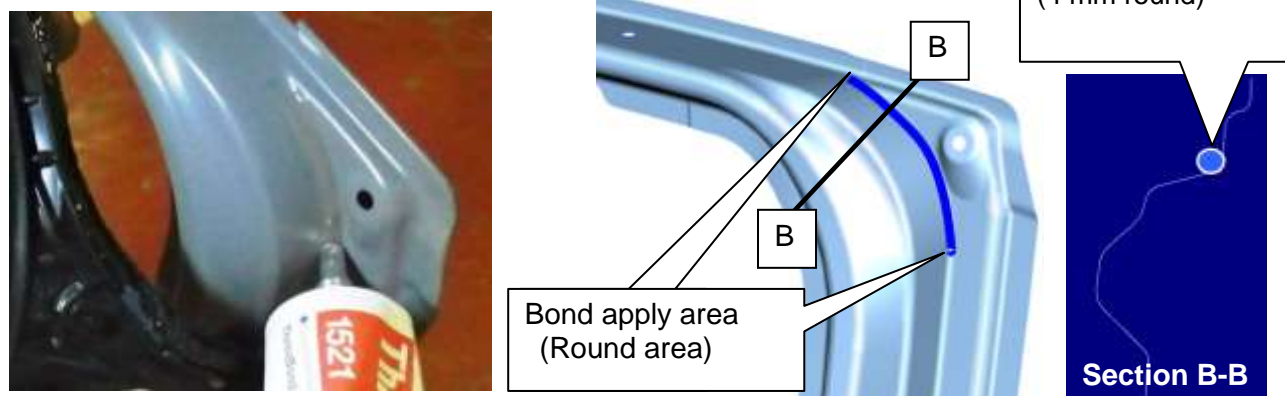
6. Apply the bond from the end of EPT sealer up to 10 mm below from R or L mark following EPT sealer.

*** Do not apply the bond more than 10 mm from R or L mark to prevent waste application.**

Bond: Three Bond TB1521 or Wuerth 0890 100 015 "Profile Rubber Glue" or equivalent.



7. Apply the bond to the door panel.



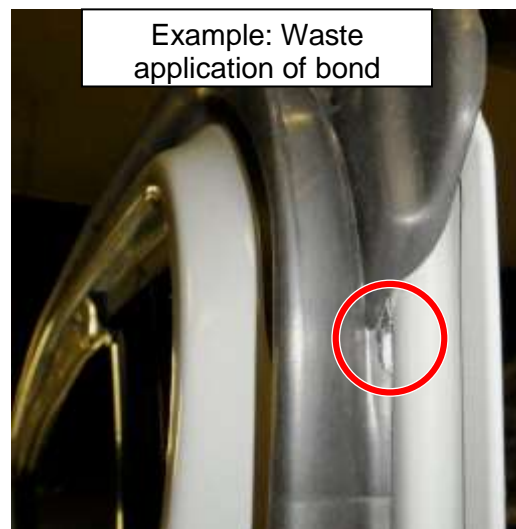
8. Dry the bond until it's surface does not stick to finger.



9. Install the weatherstrip to the door panel and press the bonding area of it.



10. Verify there is no waste application of bond.



*** Rework the other door's weatherstrip in the same way.**

PART INFORMATION

Part Number		Part Name	Q'ty	Remark	
New	Old				
GHY0-58-762	—	fastener	2		
GHK1-72-760A	GHK1- 72-760	weatherstrip (R)	1	4SD	Replacement parts if the fastener hole of weatherstrip is damaged (cracked)
GHK1-73-760A	GHK1-73-760	weatherstrip (L)	1		
GHP9-72-760B	GHP9-72-760A	weatherstrip (R)	1	WGN	
GHP9-73-760B	GHP9-73-760A	weatherstrip (L)	1		

WARRANTY INFORMATION

Assembly group	S - Body
Subassembly group	11 - REAR DOORS
Symptom Code	91
Damage Code	97
Causal Part No.	GHY0-58-762
Q'ty	2
Operation No.& Labor Hours	XXJAXRX & 0.4H (Replace the fastener both sides)
	XXJAYRX & 0.6H (Replace the fastener both sides & weatherstrip one side.)
	XXJAZRX & 0.8H (Replace the fastener both sides & weatherstrip both sides.)
Period Covered	Normal warranty period

Ryu Shimizugawa
 Manager, Technical Information Gr.
 Technical Service Dept.
 Mazda Motor Corporation
 1D40133818 (MC Internal Use)