Service Bulletin Mazda North American Operations

Irvine, CA 92618-2922



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Subject: **Bulletin No:** 09-027/12

CHATTER NOISE FROM STEERING COLUMN COVER

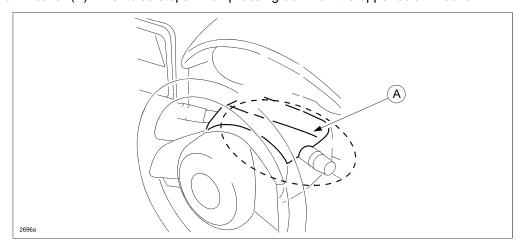
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APPLICABLE MODEL(S)/VINS

2013 CX-5 vehicles with VINs lower than JM3KE*****130551 (produced before June 13, 2012)

DESCRIPTION

When driving on rough roads, some vehicles may exhibit a chattering noise which is heard around the upper steering column cover (A). The noise stops when pressing down on the upper column cover.



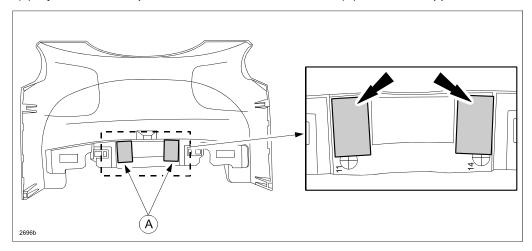
Due to variations in assembly, the start/stop unit harness bracket may interfere with the upper column cover causing the chattering noise.

Customers having this concern should have their vehicle repaired using the following repair procedure.

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REPAIR PROCEDURE

- 1. Verify the customer concern.
- 2. Remove the upper column cover according to the MS3 online instructions or the Workshop Manual (section 09-17 COLUMN COVER REMOVAL/INSTALLATION).
- 3. Cut four (4) pieces of 0.25 mm thickness fabric (from Noise Repair Kit) into 15 mm x 25 mm (0.6 in. x 1 in.) size squares.
- 4. Affix two (2) layers of fabric squares to both areas shown below (A), inside the upper column cover.



- 5. Reinstall the upper column cover according to the MS3 online instructions or the Workshop Manual (section 09-17 COLUMN COVER REMOVAL/INSTALLATION).
- 6. Verify the repair.

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PART(S) INFORMATION

Part Number	Description	Qty.	Notes
TA01-76-100	Noise Repair Kit	1	0.25 mm thickness non-woven fabric included in kit.

WARRANTY INFORMATION

NOTE:

- This warranty information applies only to verified customer complaints on vehicles eligible for warranty repair.
- This repair will be covered under Mazda's New Vehicle Limited Warranty term.
- Additional diagnostic time cannot be claimed for this repair.

Warranty Type	А
Symptom Code	82
Damage Code	97
Part Number Main Cause	KD45-60-220C-02 (Upper column cover)
Quantity	0
Operation Number / Labor Hours:	XXH51XRX / 0.2 Hrs.

NOTE: The cost of the necessary parts of the repair kit are included in the labor allowance.