## **Service Information**

Mazda Motor Corporation

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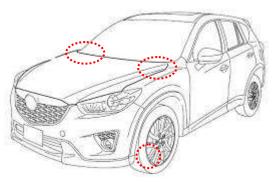


Category S	Repair Guidance		Ref. No. R017/12	Page 1 of 2
Coverage □ Distributor only ■ Please inform your dealers			Date Issued February 23, 2012	
Please convey this information to your □ Director □ General Manager   Warranty Dept. □ Parts Dept. □ Training Dept. □ Field Rep.		Date Revised		
Applicable Model		Applicable Countries or Specifications		
CX-5 (KE)		North America, Europe		

# Subject: Rattle noise from instrumental panel when driving on rough roads or over bumps

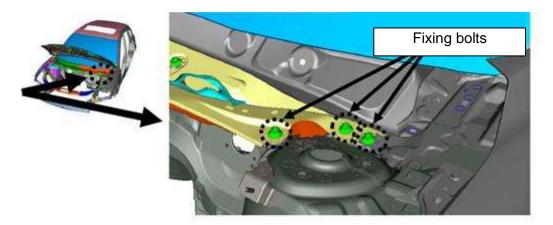
DESCRIPTION

When driving on rough roads or over bumps, some vehicles may exhibit rattle noise from the front of instrumental panel.



### <u>CAUSE</u>

Low torque of cowl panel fixing bolts.



#### MASS PRODUCTION CHANGE

Torque control and inspection at production process has been improved.

BEGINNING VIN & DATE OF MODIFICATION				
US Spec.				
JM3 KE***** 100083	December 16, 2011			

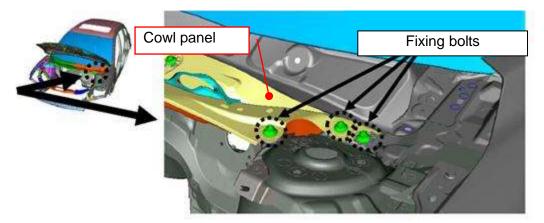
EU Spec.	
JMZ KE***** 1009	900

December 16, 2011

#### REPAIR PROCEDURE

When you encounter a customer complaint on this concern, fix the concern according to the following procedure.

- 1. Remove the cowl grille according to Workshop Manual "COWL GRILLE REMOVAL / INSTALLATION".
- 2. Retighten the cowl panel fixing bolts (both sides, total 6pcs). Tightening torque: <u>22 30 Nm</u>



3. Attach the cowl grille according to Workshop Manual "COWL GRILLE REMOVAL / INSTALLATION".

#### WARRANTY INFORMATION

Assembly group	S - Body	
Subassembly group	06 - BODY PANEL & FLOOR ATTACHMENT	
Symptom Code	82	
Damage Code	9G	
Causal Part No.	9KD80-0816B (bolt)	
Q'ty	0	
Operation No.	XXH2HXRX	
Labor Hours	0.3H	
Period Covered	Normal warranty period	

Shinji Kanai Manager, Technical Information Gr. Technical Service Dept. Mazda Motor Corporation 2C20651035 (MC Internal Use)